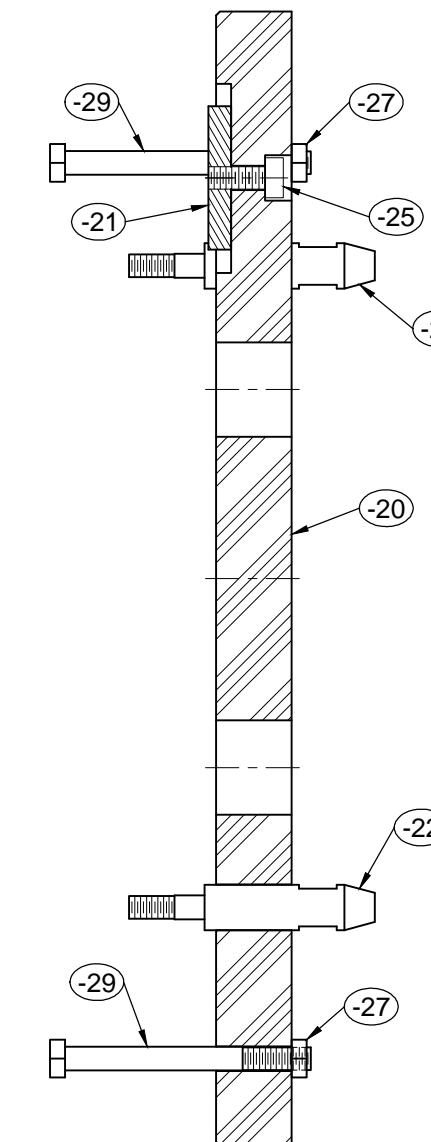
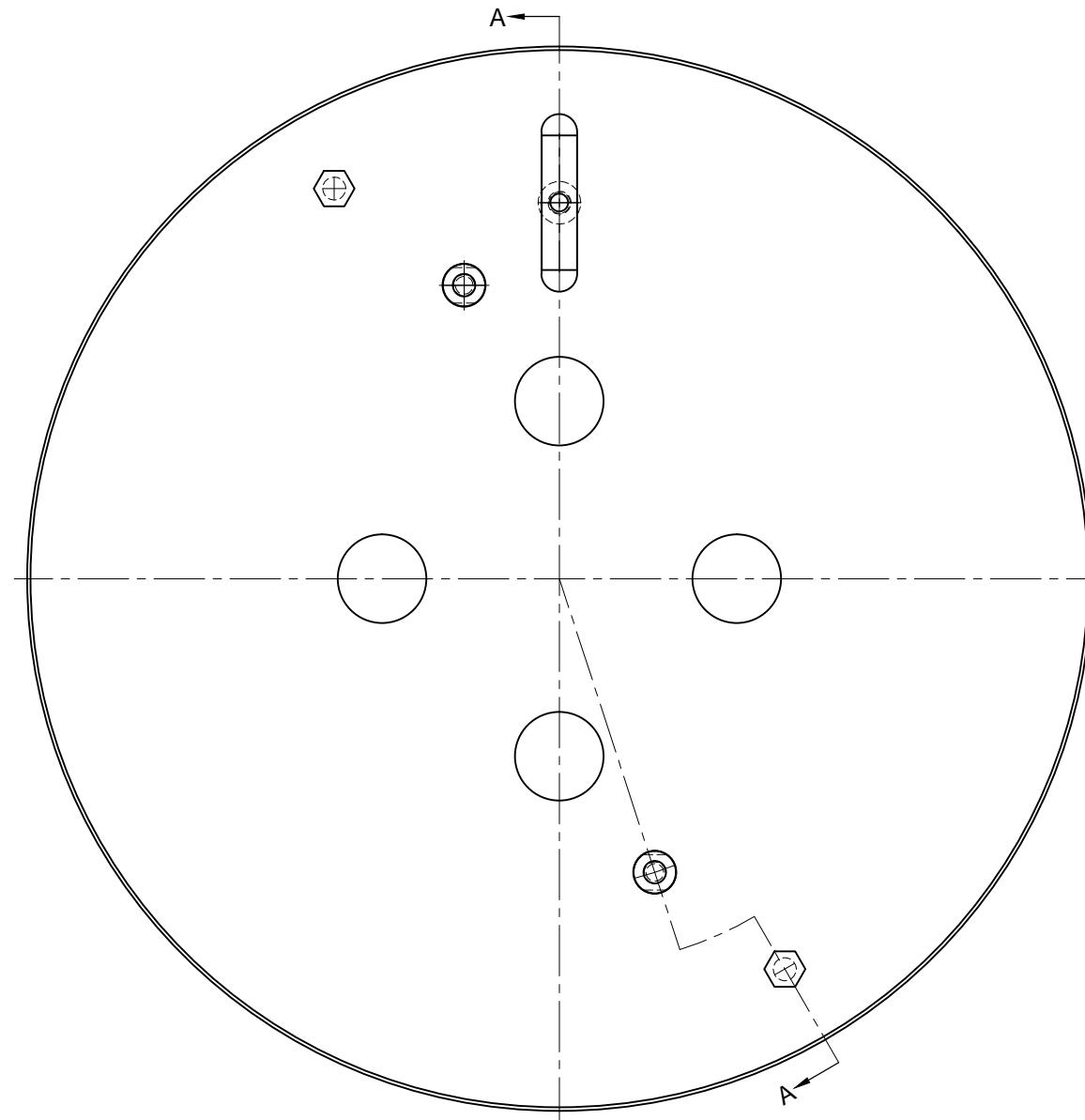


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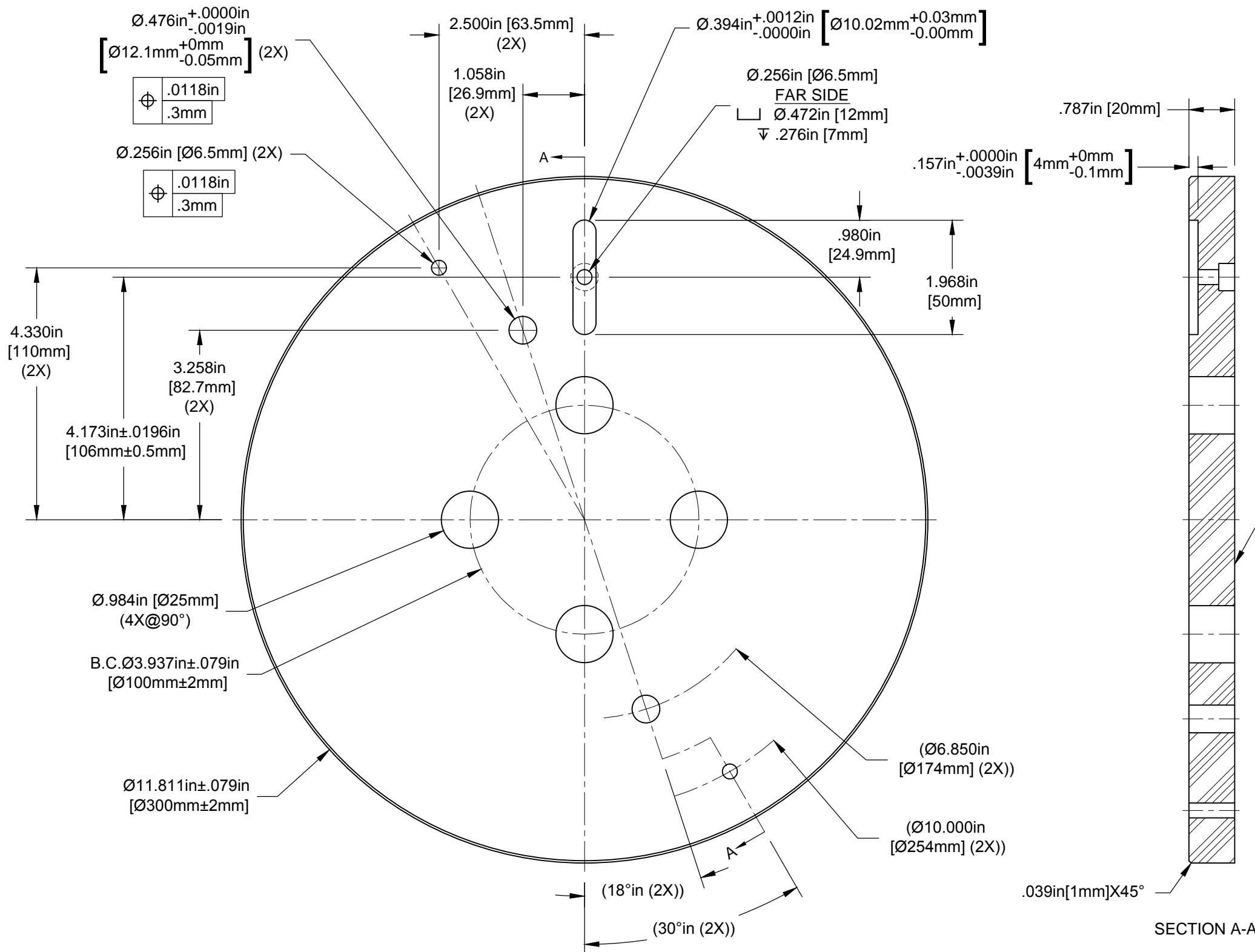
REVISIONS			
REV	ECR	DESCRIPTION	DATE
A		CH'D T/N WAS RBEA93-3713-00 IS RBE350A93-3713-00, MOVED 21 & 22 TO SEPARATE SHEETS. -25 B/O INFO CH'D M6X1X15 TO M6X1X12.	5/27/14
B	14-0189	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED VENDER P/N TO B/O ITEMS. -27 CH'D FROM PLAIN TO BLACK.	10/15/14



SECTION A-A

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	MATL	DRAWN BY:
			-20	1	PEDISTAL	6061	Ø12 X 1	2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED
			-21	1	MOUNT	4140	1/4 X 1/2 X 1-5/8	3		HEAT
			-22	2	ALIGNMENT PIN	4140	Ø1/2 X 2-3/4	4		TREAT
			B/O -25	1	SOCKET HEAD CAP SCREW	STEEL, BLACK	M6 X 1 X 12 MCMASTER-CARR #91290A318	1		FINISH
			B/O -27	2	NUT	STEEL, BLACK	M6 X 1 MCMASTER-CARR #90685A043	1		SPEC
			B/O -29	2	SOCKET HEAD CAP SCREW	STEEL, BLACK	M6 X 1 X 65 MCMASTER-CARR #91290A346	1		USED ON MODEL

DART AEROSPACE		REV B
TITLE ASSEMBLY SUPPORT FIXTURE		
DWG NO. RBE350A93-3713-00		
DRAWN BY: PERRITT		
MATL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
1. BREAK ALL SHARP EDGES		
.015 x 45° OR .015 R.		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
EUROCOPTER E350A		
SCALE 1:2	DATE 12-21-09	SHEET 1 of 4

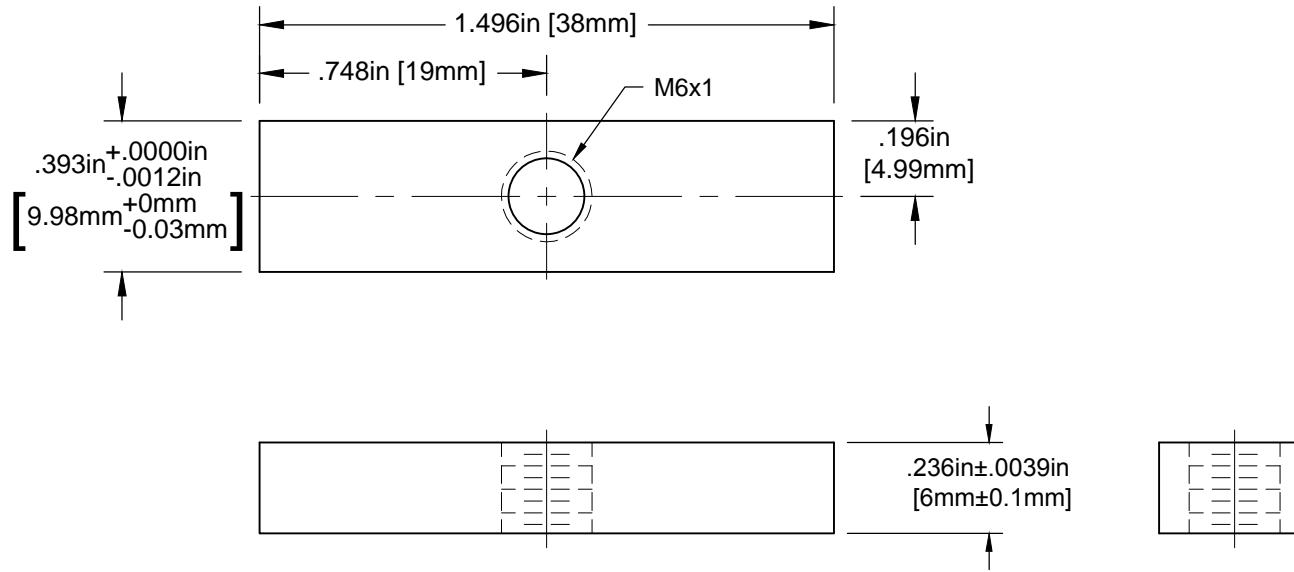


(-20)
PEDESTAL

DART AEROSPACE	
TITLE ASSEMBLY SUPPORT FIXTURE	
DWG NO. RBE350A93-3713-00-20	REV B
MATL 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
.XXX $\pm .005$	FRACTIONS $\pm 1/8$
.XX $\pm .01$	ANGLES $\pm .5^\circ$
X $\pm .1$	SPEC MIL-A-8625, TYPE I, CLASS I
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° OR .015 R	HEAT TREAT FINISH CLEAR ANODIZE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EUROCOPTER E350A
SCALE 1:2	DATE 12-21-09
	SHEET 2 of 4

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REV		ECR		REVISIONS		DESCRIPTION		DATE		INITIAL APPROVED	



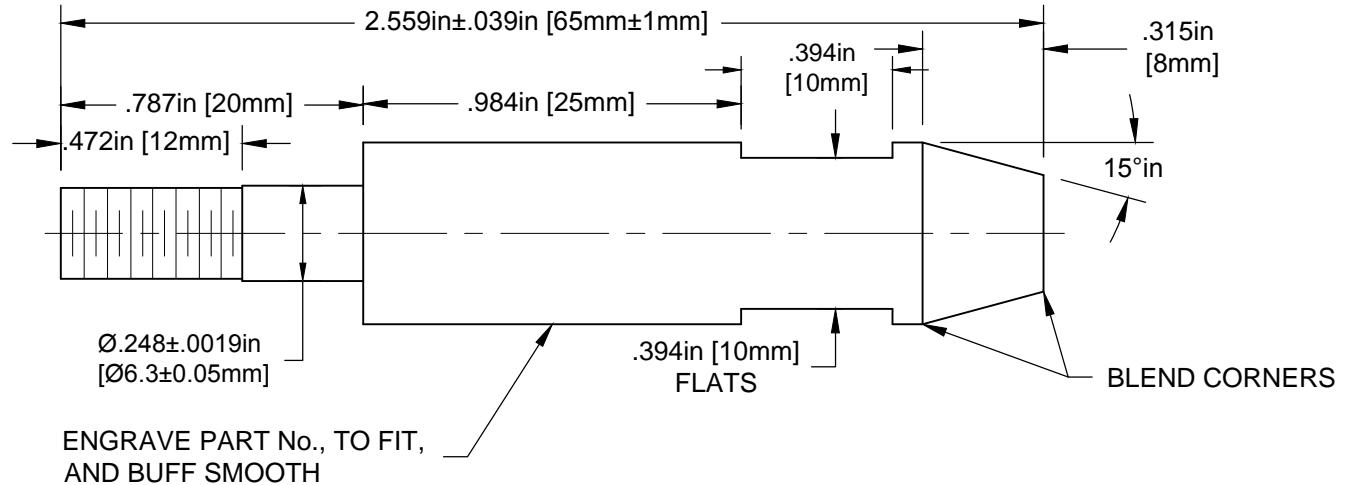
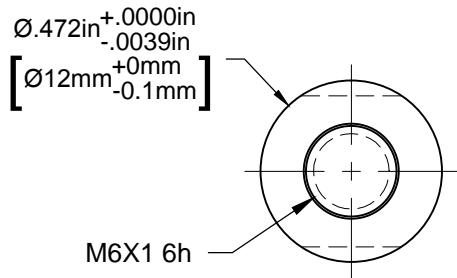
(-21)

MOUNT

DART AEROSPACE	
TITLE	
ASSEMBLY SUPPORT FIXTURE	
DWG NO. RBE350A93-3713-00-21	
REV B	
MATL 4140	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
EUROCOPTER E350A	
SCALE 2:1	DATE 12-21-09
SHEET 3 of 4	

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REV		ECR		REVISIONS		DESCRIPTION		DATE	INITIAL	APPROVED



(-22)

ALIGNMENT PIN

DART AEROSPACE		
TITLE		
ASSEMBLY SUPPORT FIXTURE		
DWG NO. RBE350A93-3713-00-22		REV B
MATL	4140	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
XXX	± .005	FRACTIONS ± 1/8
XX	± .01	ANGLES ± 5°
X	± .1	
UNLESS OTHERWISE SPECIFIED		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SPEC		
USED ON MODEL		
EUROCOPTER E350A		
SCALE	2:1	DATE 12-21-09
SHEET		4 of 4